

英 語 ・ 国 語 (100点) (60分)

【 注 意 事 項 】

- 1 試験開始の合図があるまで、この問題冊子の中を見てはいけません。
- 2 出題科目、ページ及び選択方法は、下表のとおりです。

出題科目	ページ	選 択 方 法
英 語	3 ~ 13	左の2科目のうちから1つを選択し、 解答してください。(国語は裏表紙から① となります)
国 語	③ ~ ⑫	

- 3 試験中に問題冊子の印刷不明瞭、ページの落丁・乱丁及び解答用紙の汚れ等に気付いた場合は、手を挙げて監督者に知らせてください。
- 4 解答用紙には解答欄以外に次の記入欄があるので、監督者の指示に従って、それぞれ正しく記入し、マークしてください。

※解答用紙の注意事項もよく読んでからマークしてください。

① 氏名欄

氏名を記入してください。

② 解答科目欄

解答する科目を一つ選んで () 内に記入し、さらにその下の ○ にマークしてください。マークされていない場合又は複数の科目にマークされている場合は、0点となります。

③ 受験番号欄

受験番号の下3桁を記入し、さらにその下の □ にマークしてください。正しくマークされていない場合は、採点できないことがあります。

- 5 解答は、解答用紙の解答欄にマークしてください。例えば、10 と表示のある問いに対して ㉓ と解答する場合は、次の(例)のように解答番号10の ㉓ にマークしてください。

(例)

解 答 番 号	解 答 欄
1 0	a b c d e f g h i j k l m n o

- 6 問題冊子の余白等は適宜利用してかまいません。
- 7 試験終了後、問題冊子は持ち帰ってください。

英 語

解答箇所は から です。

問題 1. 次の会話を読み、下の問い (A・B) に答えなさい。

《状況》 Shawna はお母さんにペットを飼いたいと頼んでいる。

Shawna : Mom, can I get a puppy for my birthday? I promise I'll take good care of it.

Mom : Having a pet requires commitment and dedication. Are you ready for
that kind of responsibility? ⁽¹⁾

Shawna : Yes. I've been reading up on pet care, and I understand what's involved.

Mom : Well, having a dog isn't just about fun all the time, Shawna. There's
training, grooming, vet visits, and more. ⁽²⁾

Shawna : I understand, Mom. I've been researching everything a dog will need,
and I'm willing to put in the effort. ⁽⁷⁾

Mom : It's a big decision, but if you're truly ready for the responsibility, let's
discuss it further and see how we can make it work. ⁽¹⁾

A 下線部 (1) (2) について、それぞれ下の問い (問 1・2) に示された a ~ d のうちから、最も強調して発音されるものを、一つずつ選びなさい。

(・)

問 1.

① Are ② ready ③ for ④ of

問 2.

① Well ② isn't ③ about ④ the

B (ア) (イ) について、それぞれ下の問い (問3・4) に示された ①～④ のうちから、下線部の発音が同じものを、一つずつ選びなさい。(3 · 4)

問3. understand
① transport ② aware ③ analysis ④ machine

問4. further
① business ② surface ③ bury ④ humor

問題2. 次の問い (A～C) に答えなさい。

A 次の問い (問1～10) の空欄 (～) に入れるのに最も適切なものを、それぞれ下の ①～④ のうちから一つずつ選びなさい。

問1. It is thoughtful him to bring you a warm blanket when you're feeling cold.
① to ② of ③ for ④ with

問2. I was in such a rush this morning that I accidentally got my bag in the doors of the train.
① catch ② catching ③ to catch ④ caught

問3. The little boy couldn't lift the heavy box, much carry it up the stairs.
① less ② more ③ least ④ most

問4. The movie when they reached the movie theater, so they missed the first ten minutes.
① was starting ② is starting ③ had started ④ has started

問5. Exercising regularly can you good both physically and mentally and improve your overall well-being.
① do ② give ③ share ④ provide

問6. Steve be shy, but after joining the drama club, he became more outgoing.

① should ② might ③ used to ④ would

問7. The audience was moved by the scene the misunderstood character finally receives forgiveness and acceptance.

① which ② where ③ how ④ what

問8. Let's have dinner at that new restaurant down the street, ?

① won't you ② don't we ③ do you ④ shall we

問9. He felt as if he floating on air after hearing the good news about his promotion.

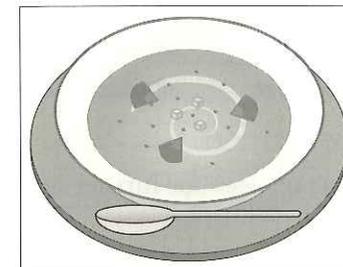
① is ② has been ③ had been ④ were

問10. The citizens demanded that the city council in modern and efficient public transportation systems.

① invest ② to invest ③ will invest ④ investing

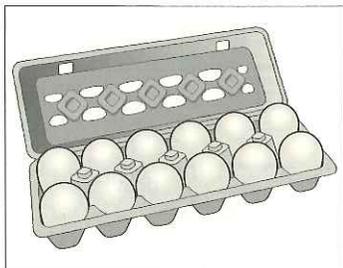
B 次の問い (問1・2) の英文が絵の説明となるように最も適切なものを、それぞれ下の ①～④ のうちから一つずつ選びなさい。(·)

問1. I always have a of soup when I'm feeling under the weather.



① bowl ② chunk ③ drop ④ piece

問 2. She bought a eggs from the grocery store to make breakfast for the family.



- Ⓐ twelve Ⓑ twelfth Ⓒ dozen Ⓓ handful

C 次の問い (問 1 ~ 5) の下線部の意味にほぼ等しいものを、それぞれ下の Ⓐ ~ Ⓓ のうちから一つずつ選びなさい。 (~)

問 1. The government plans to cut back on public spending in order to reduce the debt.

- Ⓐ fall behind Ⓑ take on Ⓒ diminish Ⓓ intensify

問 2. When visiting a new country, it's essential to behave yourself and respect the local customs and traditions.

- Ⓐ mind your manners Ⓑ be true to yourself
Ⓒ act on instinct Ⓓ adapt to yourself

問 3. It took some time, but eventually, I was able to make out the handwriting in the old journal.

- Ⓐ obscure Ⓑ puzzle Ⓒ transport Ⓓ comprehend

問 4. The issue was black and white, and there was no need for further investigation.

- Ⓐ questionable Ⓑ clear Ⓒ persuasive Ⓓ confusing

問 5. Ted ate the lion's share of the pizza, leaving only two slices for the rest of us.

- Ⓐ fair division Ⓑ modest share
Ⓒ greater part Ⓓ smaller portion

問題 3. 次の問い (問 1 ~ 6) において、それぞれ下の Ⓐ ~ Ⓔ の語句を並べかえて空欄を補い、文を完成させなさい。ただし、文頭にくる語も小文字にしてある。また、解答は に入る語句の記号で答えなさい。(~)

問 1. Can you explain to _____ ?

- Ⓐ how Ⓑ me Ⓒ machine Ⓓ works Ⓔ this

問 2. _____ _____ practicing yoga, the more flexible and relaxed she feels.

- Ⓐ more Ⓑ she Ⓒ time Ⓓ spends Ⓔ the

問 3. We _____ _____ such positive feedback from our customers.

- Ⓐ received Ⓑ grateful Ⓒ are Ⓓ to Ⓔ have

問 4. The environmental _____ _____ sustainable practices.

- Ⓐ we Ⓑ challenges Ⓒ face Ⓓ for Ⓔ call

問 5. The lifeguard _____ _____ the designated area.

- Ⓐ the swimmers Ⓑ go Ⓒ beyond Ⓓ not to Ⓔ warned

問 6. _____ _____ move abroad changed my life in countless ways.

- Ⓐ decision Ⓑ to Ⓒ I Ⓓ the Ⓔ made

問題 4. 次の問い (問 1 ~ 5) の空欄 (~) に入れるのに最も適切なものを、それぞれ下の ① ~ ④ のうちから一つずつ選びなさい。

問 1. “Are you going to the party tonight?”

“I it. I have a lot of work to finish for tomorrow.”

- ① think ② suppose ③ doubt ④ believe

問 2. “I heard Tom talking the project on the telephone to someone.”

“Really? What did you hear?”

“Well, just you and me, there might be some changes in the staff.”

- ① for ② beyond ③ in ④ between

問 3. “Hey, I ran into Milly at the mall yesterday.”

“Really? What ! I saw her there too.”

- ① a coincidence ② an accident ③ a happening ④ a surprising

問 4. “Did you hear that Emily won the lottery?”

“That be! She never buys lottery tickets.”

- ① can ② can't ③ must ④ mustn't

問 5. “Do you think it's going to rain today?”

“ . The sky looks really dark.”

- ① I'm afraid it won't ② I'm positive it will
③ I'm sure it won't ④ I'm skeptical it will

問題 5. 次の問い (問 1 ~ 4) の対話文の内容がうまくつながるように、空欄 (~) に入れるのに最も適切なものを、それぞれ下の ① ~ ④ のうちから一つずつ選びなさい。

問 1. A : That's all I know about this project.

B : Yes, I understand everything so far. Thanks for the clear explanation.

- ① Are you for or against it?
② Are you with me?
③ Are you interested in more details?
④ Are you looking forward to it?

問 2. A : How did your exam go?

B :

A : Don't worry, I'm sure you did better than you think.

B : Thanks. I hope you're right.

- ① It was tougher than I expected.
② I can't wait for the results.
③ Surprisingly well! I think I nailed it.
④ I finished it with ten minutes to spare.

問 3. A : Are you going to the team building event next month?

B : I haven't decided yet. Is it mandatory?

A :

B : That's true. I'll consider it. Thanks for the heads-up.

- ① It's not, but it could be a good networking opportunity.
② It's not, but the total time spent is going to be four hours.
③ It is, so you have no choice but to attend the event.
④ It is, so all the people we know in the team will be there.

問 4. A : Are you going to the football game this Friday?

B :

A : Same here.

B : We should get there early to grab good seats.

- Ⓐ I hope my mother will allow me to go.
- Ⓑ I'm afraid I have to help my parents.
- Ⓒ I wouldn't miss it for anything.
- Ⓓ I wouldn't go even if you asked me to.

問題 6 . 次の英文を読み、下の問い (A・B) に答えなさい。

Food wastage occurs across many developed nations, with some 1.3 billion tons of edibles discarded globally every year, one in nine people do not have enough and suffer from *malnutrition.

In Japan, annual food wastage exceeds 6 million tons, split pretty evenly between businesses and households, according to the Ministry of Agriculture, Forestry and Fisheries.

But some companies see waste as gold, or at least a nice beverage.

Crust Japan brews beer using leftover bread from factories and bakeries to make about 1,000 liters from 50 kgs of old bread.

Crust contracts with small breweries in Tokyo and Nagano prefectures to turn *stale bread into an additive for malt — the beer basic. The finished beer is then sold online under the Crust brand or other regional brands, sometimes being labeled “Bread Ale” or “Crust Lager.”

Hiroki Yoshida, general manager of Crust Japan, wants to make his brew competitive with run-of-the-mill Japanese beers on supermarket shelves. “To promote ⁽²⁾ more sustainable food, being socially sound is not enough,” Yoshida said. “We also have to make our products affordable.”

Crust was established in Singapore in 2019. Its Japanese unit is the first overseas base. The group is aiming to reduce 1% of global food loss by 2030 and wants to expand across Asia.

The company is not just focused on beer. It also aims to become a sustainable food

company that offers a wide variety of beverages from leftover food. As part of this effort, Crust is in talks with Japan's National Federation of Agricultural Cooperative Associations to create new products from fruit.

Yoshida said that cooperating with other players is key to growing: “For now, many businesses think discarding food is easier and faster than recycling. But as awareness is rising about [the United Nations' Sustainable Development Goals], more companies are interested in making the most of food wastage. And this is not out of a sense of . We do it because we truly feel it is important.”

Not only brewers but also *gin makers are trying to produce alcohol in a sustainable way. Japanese gin maker The Ethical Spirits has opened a *distillery in Tokyo. The company produces craft gin, using waste from sake production. According to The Ethical Spirits, this waste amounts to about 200,000 kiloliters annually.

The emergence of startups that specialize in *upcycling across the globe coincides with the change in consumer behavior and how upcycled products are perceived.

Many consumers are bored with mass-produced products, despite low prices. Rather, today's consumers — especially young shoppers — are looking for a story along with the product. For them, being socially beneficial and buying products that serve to reduce food loss is more than just being trendy.

“From now on, the image of tackling food loss will change,” Kobayashi said. “These startups are very good at making it look .

(出典 : <https://asia.nikkei.com/Business/Food-Beverage/Japanese-food-companies-up-cycle-leftovers-into-tidy-profits>)

*malnutrition 栄養不良 *stale 古くなった *gin [酒の] ジン

*distillery 蒸留酒製造工場

*upcycling アップサイクリング (廃棄物や不要品に新しい価値を与えること)

A 次の問い (問 1 ~ 5) に答えなさい。

(~)

問 1 . 空欄 (1) に入れるのに最も適切なものを下の Ⓐ ~ Ⓓ のうちから一つ選びなさい。

- Ⓐ even if Ⓑ therefore Ⓒ since Ⓓ while

問 2. 下線部 (2) に最も近い意味の語句を下の ① ~ ④ のうちから一つ選びなさい。

38

- ① comparable to ② opposed to ③ ineffective at ④ succeeding at

問 3. 空欄 (3) に入れるのに最も適切なものを下の ① ~ ④ のうちから一つ選びなさい。

39

- ① appreciation ② obligation ③ recognition ④ justification

問 4. 空欄 (4) に入れるのに最も適切なものを下の ① ~ ④ のうちから一つ選びなさい。

40

- ① cool ② outdated ③ healthy ④ sustainable

問 5. 次の英文 (1) ~ (3) が本文の内容に一致するように、最も適切なものをそれぞれ下の ① ~ ④ のうちから一つずつ選びなさい。 (41 ~ 43)

(1) Crust Japan 41 .

- ① makes beer using only stale bread
② buys old bread from bakeries at a high price
③ sells its beer online and in local specialty shops
④ uses leftover bread to make malt for brewing beer

(2) Hiroki Yoshida said that 42 .

- ① he wants his beer to sell the most in Japan
② more companies should work to tackle food waste
③ working with other companies is crucial for progress
④ many companies consider mass production the best way

(3) Consumers today 43 .

- ① want to buy products that have a story but are cheap
② consider buying sustainable products to be trendy
③ trust goods that are made by mass production
④ tend to seek products that have an interesting background

B 次の問い (問 1 ~ 3) について、英文の内容から最も適切なものをそれぞれ下の ① ~ ④ のうちから一つずつ選びなさい。 (44 ~ 46)

問 1. Which is true about Japan's annual food wastage? 44

- ① Businesses are mostly responsible for it.
② Companies and households are to blame for it.
③ It has been gradually decreasing over the years.
④ It is close to the lowest of that of all countries.

問 2. Which is true about Crust? 45

- ① It was launched in Japan and expanded to Singapore.
② Its main interest is in brewing beer from food wastage.
③ It intends to achieve some reduction in worldwide food waste.
④ It is planning to enter Asian markets as well as Western ones.

問 3. Choose the most suitable title for this passage. 46

- ① Tackling Food Problems Around the World
② Various Ways to Utilize Leftover Bread
③ How Crust Japan Succeeded in Japan's Market
④ The Rise of Upcycled Beverages